

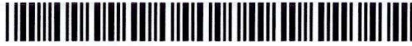


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4029-041**Job Sheet 198126**

SPKT

Part No: D4029-041**Job Qty:** 4 pcs**Part Name:** Webbing (Long Basket)**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/22/19**Job Tracking No:****Due Date:** 7/15/19**Created By:** Kimberley Guerin**Type:** Stock**Description:**

Note: DWG D4029 REV.C IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B rev.A as per dwg DD 10.03.15 verified by:EC IPP REV:C 18.12.14 AS PER DWG REV.C DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	7/15/19	7/15/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	7/15/19	7/15/19	0.00	0.00	Packaging 2 - 1 - B4B		DP AUG 09 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DP AUG 09 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S204316**Part:** D4029-041**Job No:** 198126**Serial No/Batch:** S204316**Revision:** C**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/09/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	7/15/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
						AUG 16 2019
130	Packaging 3-1 - Stock - B4B	4 pcs	7/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	4 pcs	7/15/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89
						AUG 22 2019

Part Op 100 - Purchasing - Issue P/O: _____ Fabricate D4029-041 as per Dwg D4029 Possible Supplier: Aerotex
 Descriptions: or Tulmar

110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached

120 - QC6- All purchased or subcontracted products

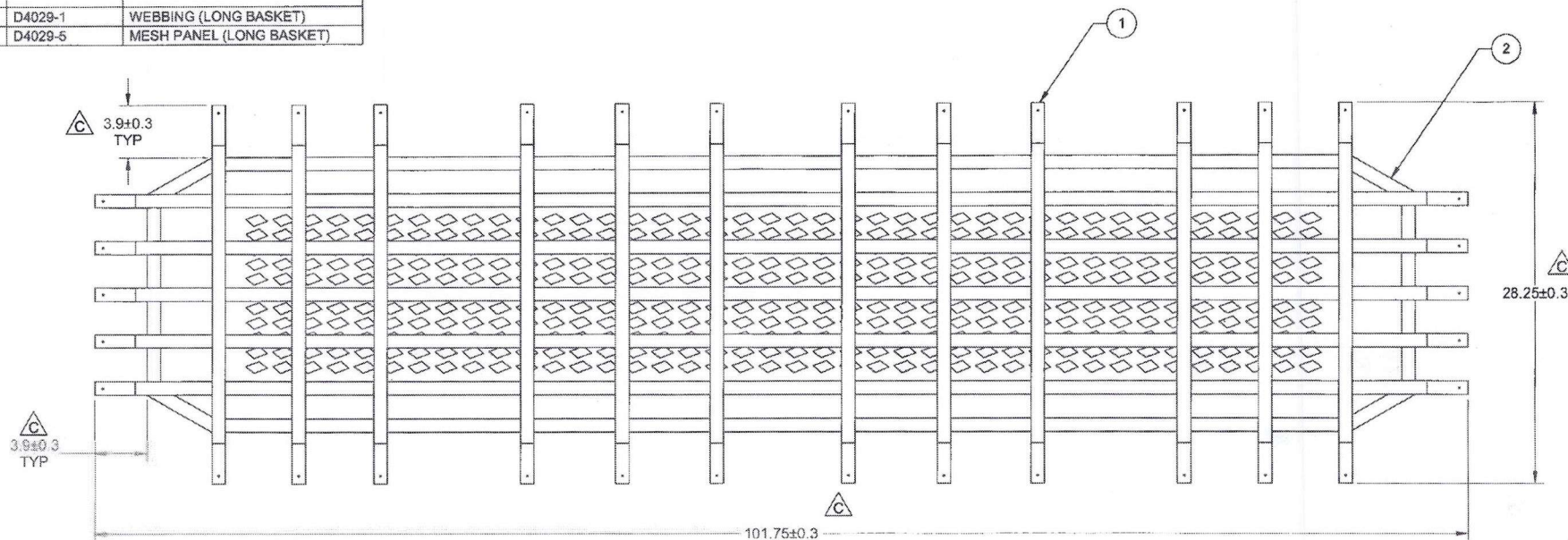
130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

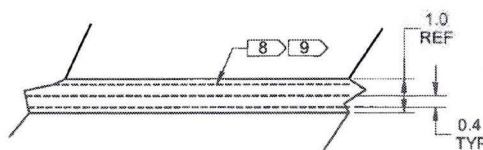
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4029-041P	Webbing (Long Basket)	4 pcs (1 ea)	100-Purchasing	5204314
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4029-041P	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 1:26 PM Dart.Guerin.Kimberley

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4029-041	WEBBING (LONG BASKET)
1	1	D4029-1	WEBBING (LONG BASKET)
2	1	D4029-5	MESH PANEL (LONG BASKET)



D4029-041 WEBBING (LONG BASKET) C



TYPICAL MESH-TO-WEBBING STITCH PATTERN C

- NOTES:**
- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F, COLOR RED
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.04 lbs
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
 - 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2018-12-03
E.N. 18-864

C	ADDED LENGTH AND WIDTH DIMENSIONS TO -041/-043; ALL THREAD NOW RED PER A-A-59826; GENERAL UPDATE ON TOLERANCE PER SUPPLIER REQUEST. REPLACE DETAIL A FOR GENERAL SKETCH, REVISE DETAIL C TO BOX STITCH PATTERN WAS FLAG STITCH PATTERN; 94.0 WAS 88.0 & 20.8 WAS 22.5 (FOR -5); 54.8 WAS 56.8 & 20.5 WAS 22.5 (FOR -7); UPDATE NOTES 1 TO 5 & 6. REF NCR18-6845	RF	18.11.06
B	ADD -5/-7; ADD -5/-7 MESH TO -041/-043; -1/-3 WAS -041/-043 AT REV. A. REF CIR 15-60	VS	15.12.17
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS		
DRAWN	RF		
CHECKED	SAD		
MFG. APPR.	DD		
APPROVED	VS		
DE APPR.	CP		
DATE	18.11.06		

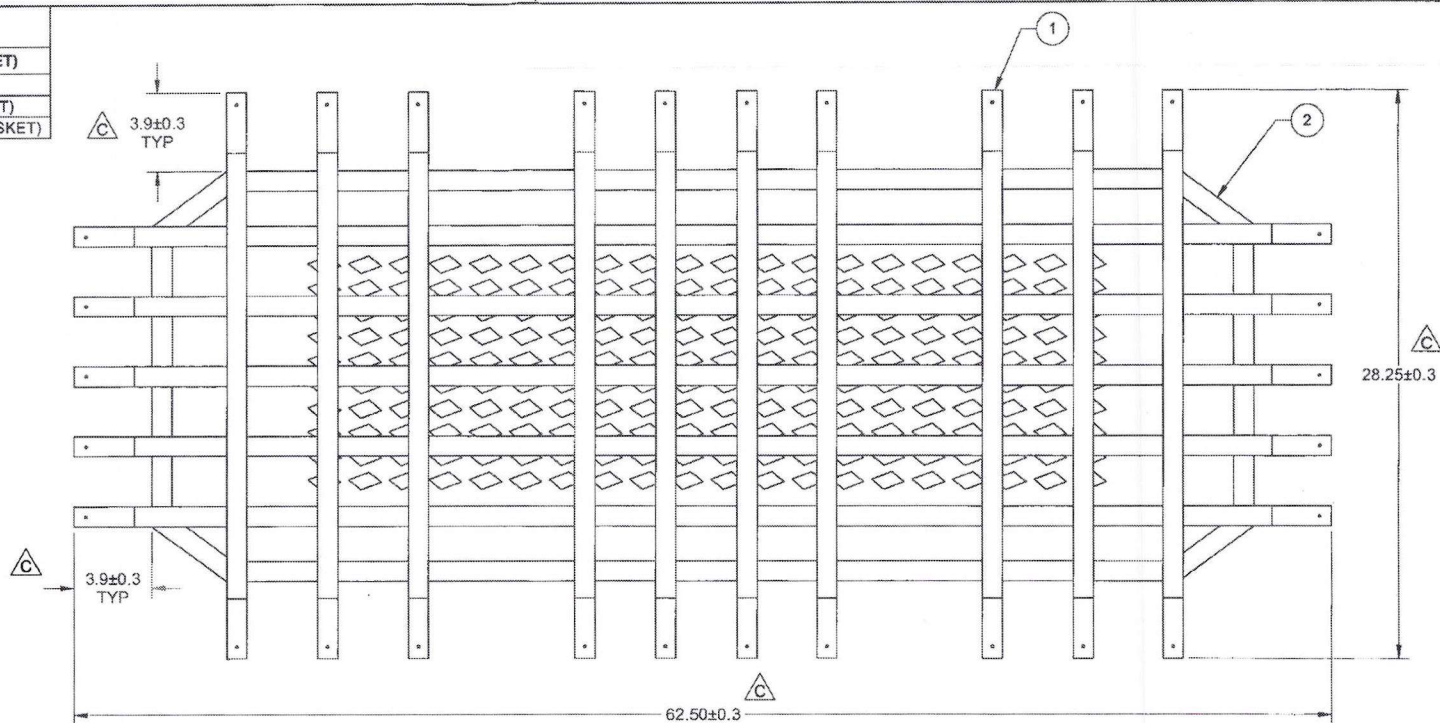
APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

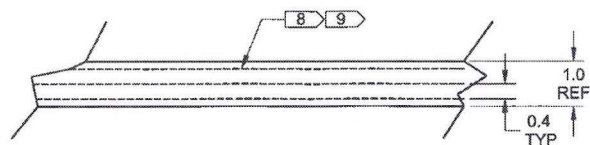
DRAWING NO. **D4029**
TITLE **WEBBING, 350 BASKET**
REV. C
SHEET 1 OF 6
SCALE
NTS

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ITEM	QTY	P/N	DESCRIPTION
	X	D4029-043	WEBBING (SHORT BASKET)
1	1	D4029-3	WEBBING (SHORT BASKET)
2	1	D4029-7	MESH PANEL (SHORT BASKET)



D4029-043 WEBBING (SHORT BASKET)



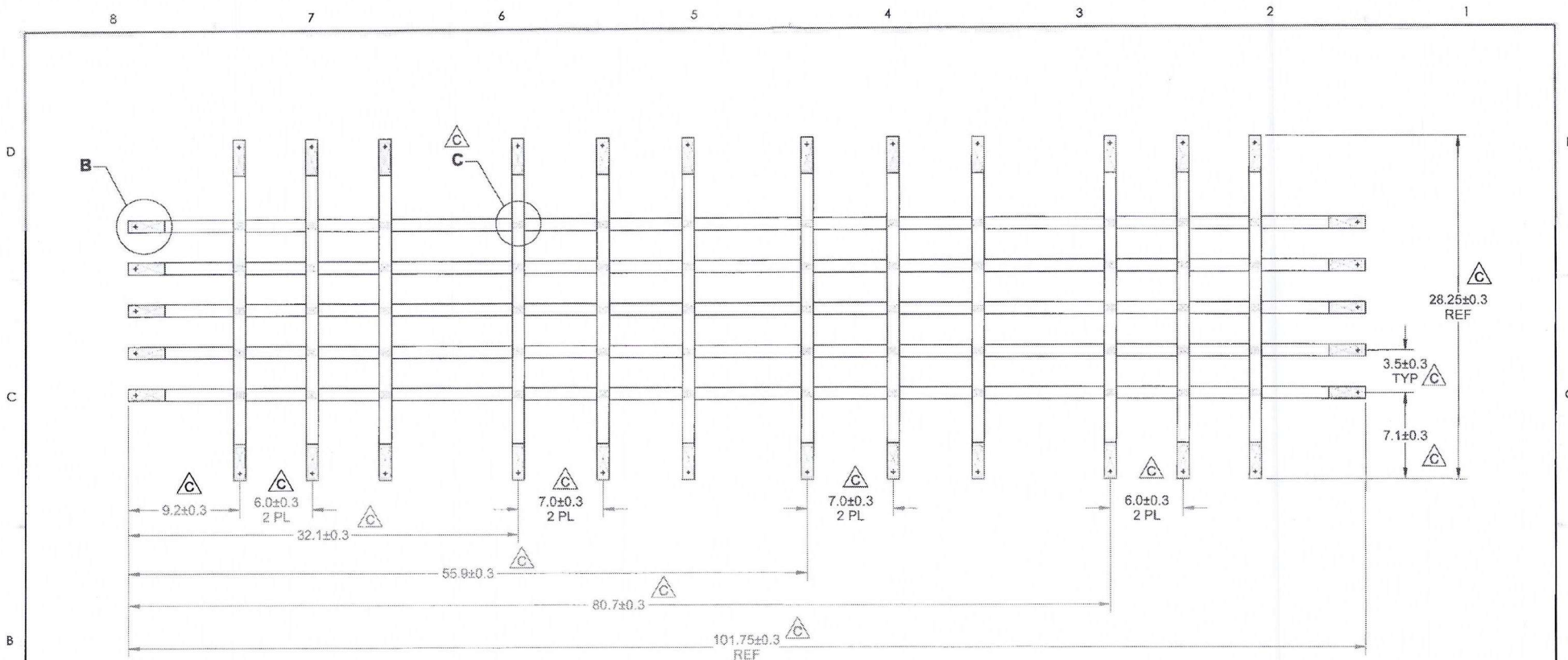
TYPICAL MESH-TO-WEBBING STITCH PATTERN

NOTES:

- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.11 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2018-12-03

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4029 TITLE WEBBING, 350 BASKET COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
	DRAWN	RF	
	CHECKED	SAD	
	MFG. APPR.	DD	
	APPROVED	VS	
DE APPR.	CP	REV. C	SHEET 2 OF 6
DATE	18.11.06	SCALE	NTS



D4029-1 WEBBING (LONG BASKET)

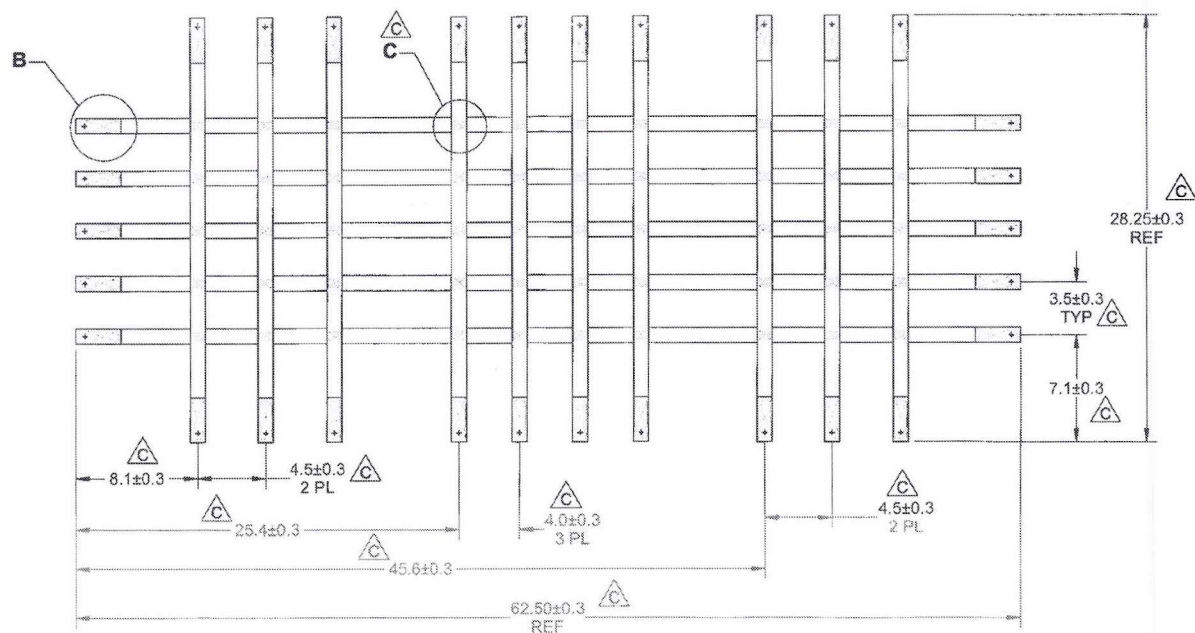
NOTES:

- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826
TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

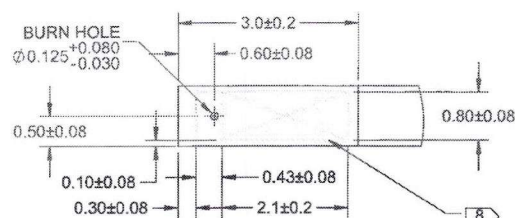
RELEASED
2018-12-03

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D4029	REV. C SHEET 3 OF 6
	DRAWN	RF			
	CHECKED	SAD			
	MFG. APPR.	DD			
	APPROVED	VS			
DE APPR.	CP	WEBBING, 350 BASKET	SCALE	NTS	
DATE	18.11.06				

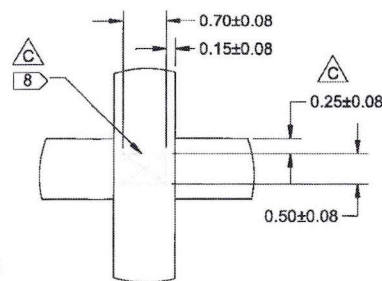
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D4029-3 WEBBING (SHORT BASKET)



DETAIL B



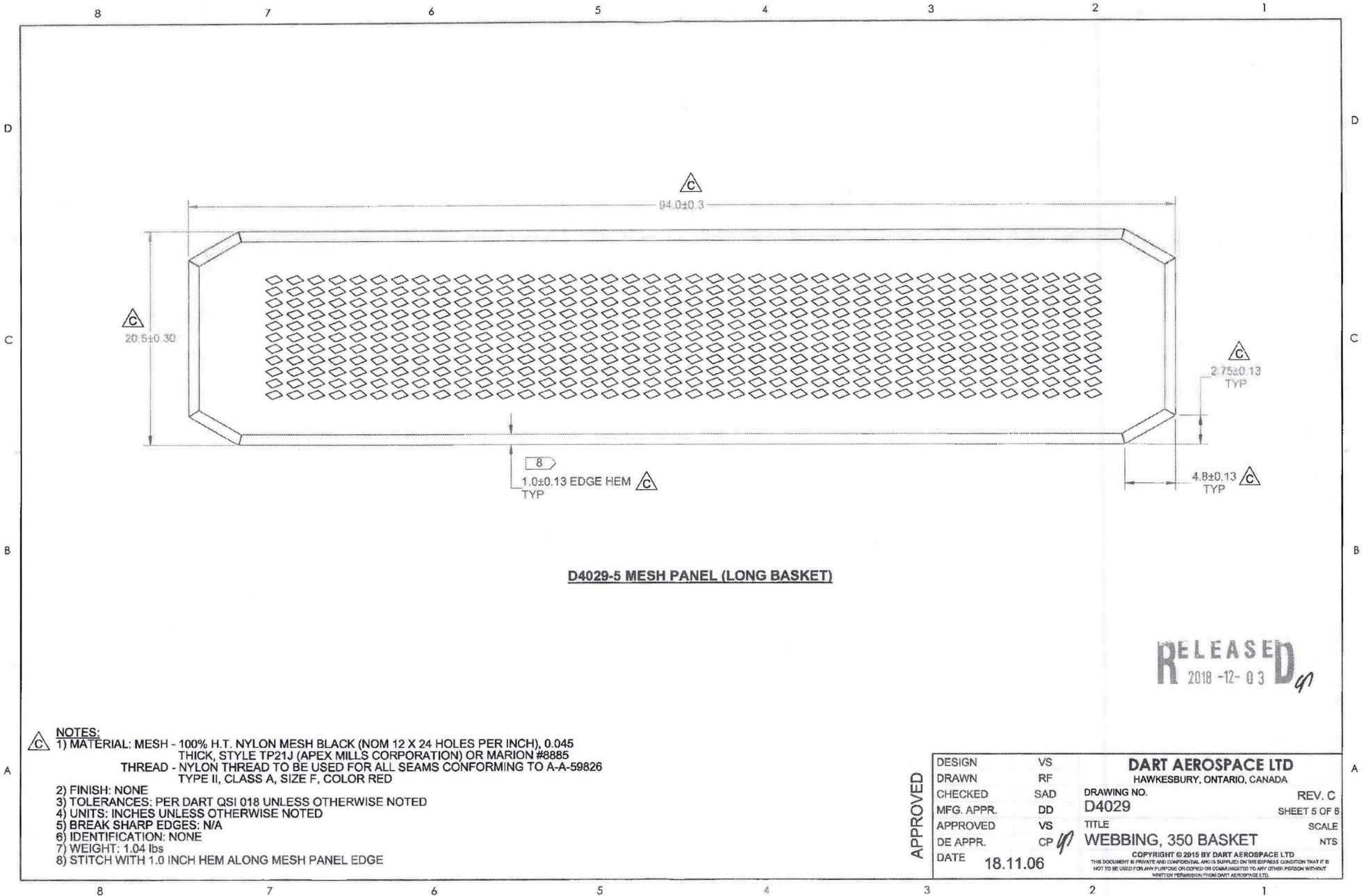
DETAIL C

NOTES:

- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826
TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.5 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

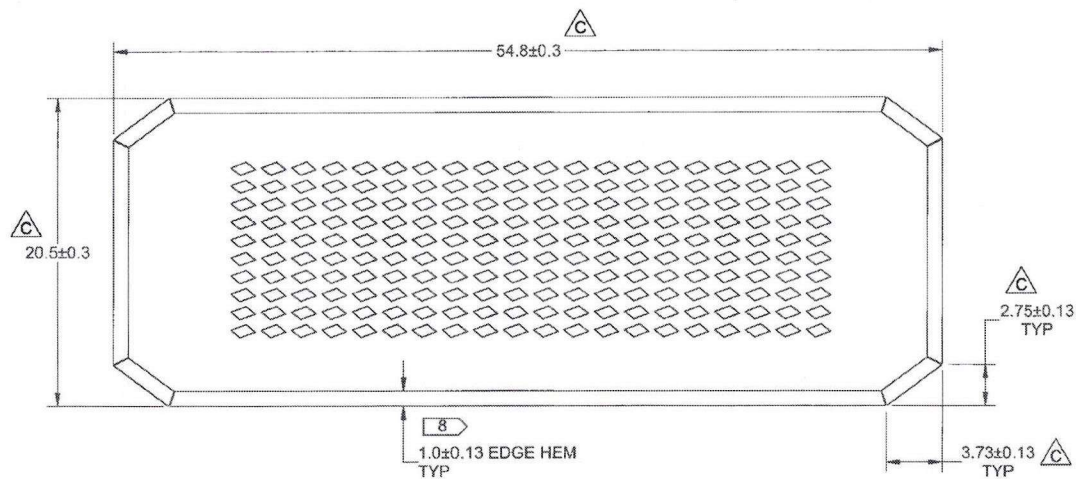
RELEASED
2018-12-03

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C			
	DRAWN	RF			SHEET 4 OF 6		
	CHECKED	SAD				SCALE	
	MFG. APPR.	DD					NTS
	APPROVED	VS					
	DE APPR.	CP					
	DATE	18.11.06					
		TITLE WEBBING, 350 BASKET					
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- NOTES:**
- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826 TYPE II, CLASS A, SIZE F, COLOR RED
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.04 lbs
 - 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	SAD	DRAWING NO.	REV. C
	MFG. APPR.	DD	D4029	SHEET 5 OF 5
	APPROVED	VS	TITLE	SCALE
	DE APPR.	CP	WEBBING, 350 BASKET	NTS
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D4029-7 MESH PANEL (SHORT BASKET)

RELEASED
2018-12-03

- NOTES:**
- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826 TYPE II, CLASS A, SIZE F, COLOR RED
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.61 lbs
 - 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D4029	REV. C SHEET 6 OF 6
	DRAWN	RF			
	CHECKED	SAD			
	MFG. APPR.	DD			
	APPROVED	VS			
	DE APPR.	CP			
DATE	18.11.06	TITLE WEBBING, 350 BASKET			
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**Special Comments:**

Grand Total: \$5,160.00

https://www.plexonline.com/e147f7dd-80d4-47e1-af53-80dd406fbbe2/Plexus_Control/Report_View/Viewer_2.asp?rv=u%1E..%2FPurchasing%2FPO_Print... 1/1

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

66987 1

Ship Date

8/8/2019

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Tel: 613-632-5200
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
37183	5/14/2019	CDART100	H	Lori Morris

PO number	Ship via	Shipping Terms
POHB043450	Pick-Up	FOB HAWKESBURY

Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

87395-001	4.00	EA	4.00	
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Webbing, 350 Basket

Drawing No: (Ref D4029-041)

DWG Rev: C

Line 1

SF 47770

Procurement Clauses:

A005 A007 A012 A016 A017 A026

A041 A042 A043(5yrs for TSS) A048 A049

Lot no.: BATCH0000000005 4.00

RECEIVED
AUG 08 2019
DART AEROSPACE LTD.

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Date: **AUG 08 2019**